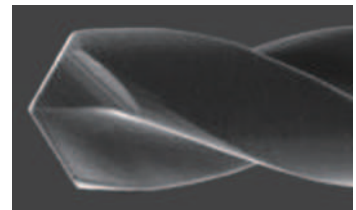
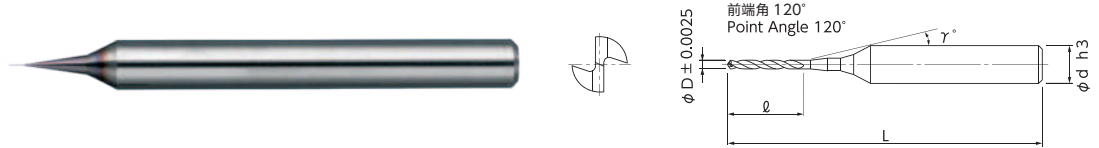


直径 ϕ 0.1以下的无限微米涂层微径钻头
可加工深度为直径的10倍

Coated micro drill Dia.0.1mm or smaller to drill hole depth L/D=10



NSMD-M ϕ 0.03

- 槽长是使用10倍直径的标准型。
- 采用微径钻头专用微细涂层，在进行不锈钢等钻孔加工时可发挥优异的性能。
- 前端部采用横刀修磨，减小了切削负载。钻孔精度稳定。(ϕ 0.02以上)
- L/D=10 standard type.
- Special thin film coating for Micro Drill exercise high drilling performance on steels include stainless steels.
- Thinning on the cutting edge to reduce cutting load for accurate drilling. (Dia. 0.02~)



- 碳素钢 P
Carbon Steel
- 合金钢 P
Alloy Steel
- 调质钢 P
Prehardened Steel

- 不锈钢 M
Stainless Steel
- 钛合金 S
Titanium Alloy
Heat Resistant Alloy
- 铝合金 N
Aluminium Alloy

钻头
Drill

单位 [规格:mm / 价格:日元]

Unit [Size : mm / Retail Price : JPY]

产品代码 Code No.	(D)直径 Dia.	(ℓ)槽长 Flute Length	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
04-00002-00100	0.01	0.1	15°	4	40	61,400
04-00002-00150	0.015	0.15	15°	4	40	61,400
04-00002-00200	0.02	0.2	15°	4	40	49,100
04-00002-00250	0.025	0.25	15°	4	40	49,100
04-00002-00300	0.03	0.3	15°	4	40	28,700
04-00002-00350	0.035	0.4	15°	4	40	28,700
04-00002-00400	0.04	0.4	15°	4	40	19,400
04-00002-00450	0.045	0.5	15°	4	40	19,400
04-00002-00500	0.05	0.5	15°	4	40	15,500
04-00002-00550	0.055	0.6	15°	4	40	15,500
04-00002-00600	0.06	0.6	15°	4	40	14,200
04-00002-00650	0.065	0.7	15°	4	40	14,200
04-00002-00700	0.07	0.7	15°	4	40	11,300
04-00002-00750	0.075	0.8	15°	4	40	11,300
04-00002-00800	0.08	0.8	15°	4	40	7,600
04-00002-00850	0.085	0.9	15°	4	40	7,600
04-00002-00900	0.09	0.9	15°	4	40	7,600
04-00002-00950	0.095	1	15°	4	40	7,600
04-00002-01000	0.1	1	15°	4	40	6,900

订购方法
How to Order

请指定NSMD-M 直径(D)。
When you order, indicate NSMD-M (D).

※(γ)为参考值。
※(γ) is reference value.