

无限涂层 公制规格螺纹铣刀 (内螺纹用)

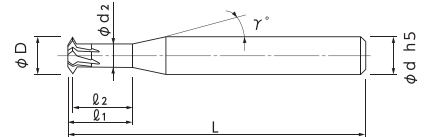
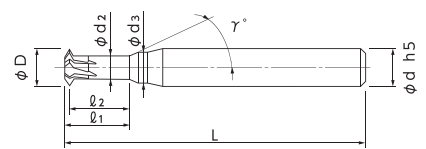
MUGEN COATING M-Thread Mill (for Internal Thread)

共有11种规格

Total 11 sizes

适用于加工公制螺纹 (内螺纹)
可进行微细、精密的螺纹切削加工

Specialized for metric internal thread. Available for precise micro threading



刀刃形状 4刃
Cutting edge shape 4-Flute



刀刃形状 6刃
Cutting edge shape 6-Flute

- 采用刃部锋利的刀刃形状，提升了加工精度。
- 采用无限涂层，实现了延长刀具寿命。
- 对底孔进行螺纹切削加工时，由于刀具直径小于底孔直径，即使刀具折断，也可取出重新加工。
- Improvement of cutting accuracy by adoption of tool design focusing on sharpness.
- MUGEN COATING realized long tool life.
- When the tool is broken during thread milling, the wrekages can be easily removed as the tool diameter is smaller than the pilot hole.

※本刀具请正转使用。

※ This Product should be used in the forward rotation.

单位 [规格:mm/价格:日元]
Unit [Size : mm / Retail Price : JPY]

产品代码 Code No.	规格 Thread Size	(D) 外径 Dia.	(ℓ_1) 颈长 Under Neck Length	(ℓ_2) 有效 螺纹长度 Effective Thread Length	(d ₂) 颈径 Neck Dia.	(d ₃) 颈径 Neck Dia.	(γ) 颈角 Neck Taper Angle	(d) 柄径 Shank Dia.	(L) 全长 Overall Length	刀数 Number of Flute	加工规格 Thread Milling Size	定价(日元) Retail Price
06-00002-00100	M1	0.72	2.64	2.5	0.36	0.75	30°	4	45	4	M1 M1.1	9,500
06-00002-00120	M1.2	0.92	2.67	2.5	0.56	0.95	30°	4	45	4	M1.2	9,500
06-00002-00140	M1.4	1.05	3.18	3	0.62	1.08	30°	4	45	4	M1.4	9,500
06-00002-00160	M1.6	1.20	3.71	3.5	0.68	1.23	30°	4	45	4	M1.6	9,500
06-00002-00170	M1.7	1.30	3.71	3.5	0.78	1.33	30°	4	45	4	M1.7 M1.8	9,500
06-00002-00200	M2	1.50	5.02	4.8	0.89	—	12°	4	45	6	M2 M2.3	15,800
06-00002-00250	M2.5	1.95	5.7	5.4	1.28	—	12°	4	45	6	M2.5 M2.6	15,800
06-00002-00300	M3	2.36	6.3	6	1.63	—	12°	4	45	6	M3	15,800
06-00002-00400	M4	3.08	8.8	8.4	2.08	—	12°	6	60	6	M4	18,200
06-00002-00500	M5	3.97	10.1	9.6	2.86	—	12°	6	60	6	M5	18,200
06-00002-00600	M6	4.72	12.6	12	3.35	—	12°	6	60	6	M6	18,200

订购方法
How to Order

请指定MMTM规格。

When you order, indicate MMTM Thread Size.

※(γ)为参考值。※(γ) is reference value.

本公司网站免费提供NC程序软件。



螺纹铣刀
Thread Mill

URL

https://www.ns-tool.com/en/download/thread_nc_maker/

※使用前请仔细阅读使用说明书。