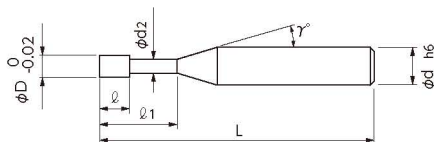


ALZ345-DLC

铝材高效加工用平底铣刀 (DLC涂层)

DLC-COATING 3-Flute Power "Z" End Mill for Aluminum



- 采用NS独创的高粘合性DLC涂层，适用于长时间加工。
- Our original DLC coating is adopted, it is suitable for cutting for long.



加工材料 Work Material

碳素钢 Carbon Steels	合金钢·工具钢 Alloy Steels· Tool Steels	预硬钢·调质钢 Prehardened Steels	淬火钢 Hardened Steels		不锈钢 Stainless Steels	钛合金 Titanium Alloy	铝合金 Aluminum	铜合金 Copper	树脂 Plastic
			~55HRC	55HRC~					
							◎	○	○

单位 [规格: mm / 价格: 日元] Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(D)刃径 Dia.	(L)刃长 Length of Cut	(L1)有效长 Effective Length	(d2)颈径 Neck Dia.	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
01-00666-00100	1	1.5	3	0.95	12°	4	45	5,900
01-00666-00150	1.5	2.3	4.5	1.45	12°	4	45	5,900
01-00666-00200	2	3	6	1.94	12°	4	45	5,900
01-00666-00250	2.5	3.8	7.5	2.4	12°	4	45	5,900
01-00666-00300	3	4.5	9	2.85	12°	6	55	7,100
01-00666-00350	3.5	5.3	10.5	3.35	12°	6	55	8,700
01-00666-00400	4	6	12	3.8	12°	6	55	7,400
01-00666-00450	4.5	6.8	13.5	4.3	12°	6	55	9,200
01-00666-00500	5	7.5	15	4.8	12°	6	55	8,000
01-00666-00550	5.5	8.3	16.5	5.3	12°	6	55	10,000
01-00666-00600	6	9	18	5.8	—	6	60	8,300
01-00666-00700	7	10.5	21	6.8	12°	8	70	11,100
01-00666-00800	8	12	24	7.8	—	8	70	11,100
01-00666-00900	9	13.5	27	8.8	12°	10	75	14,000
01-00666-01000	10	15	30	9.8	—	10	75	14,000
01-00666-01100	11	16.5	33	10.8	12°	12	80	19,600
01-00666-01200	12	18	36	11.8	—	12	80	21,500

订购方法

请指定ALZ345-DLC 刃径(D)。
When you order, indicate ALZ345-DLC (D).

※ (γ)为参考值。

※ (γ) is reference value.

● 切削参数表记载于第D-149页

● Recommended Milling Conditions are shown on page D-149.

CBN 铣刀
Cubic Boron Nitride

钻石铣刀
Diamond

平底铣刀
Square

长颈平底
Long Neck Square

球头铣刀
Ball

长颈球头
Long Neck Ball

圆鼻铣刀
Radius

长颈圆鼻
Long Neck Radius

锥形铣刀
Taper

锥形球头
Taper Ball

锥形圆鼻
Taper Radius

钻头
Drilling

螺纹铣刀
Thread milling

倒角刀
Chamfering