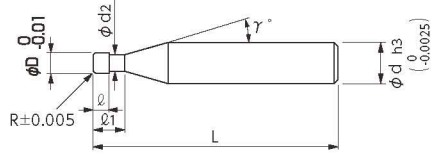


PCDRS

PCD超精加工用 圆鼻铣刀
PCD Radius End Mill



- PCD系列里众所望的圆鼻铣刀新登场！
- 兼具球头形状的曲面切削性能和平底形状的平面切削性能的圆鼻形状，实现极致的高品位加工表面！
- Added a much-needed corner radius type in PCD series!
- Ultimate high quality surface is realized in the corner radius shape with superior cutting performance on curved and plane surface!



加工材料 Work Material

硬质合金 Cemented Carbide	其他硬脆材料 Other Hard brittle material
◎	○

单位 [规格: mm / 价格: 日元] Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(D)刃径 Dia.	(R)角半径 Conaer Radius	(l1)有效长 Effective Length	(l)刃长 Length of Cut	(d2)颈径 Neck Dia.	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	刃数 Number of Flutes	定价(日元) Retail Price
04-00700-03050	0.3	R0.05	0.3	0.09	0.27	15°	4	48	2	60,000
04-00700-04050	0.4	R0.05	0.4	0.12	0.36	15°	4	48	4	60,000
04-00700-05050	0.5	R0.05	0.5	0.15	0.45	15°	4	48	4	60,000
04-00700-05100	0.5	R0.1	0.5	0.15	0.45	15°	4	48	4	60,000
04-00700-06050	0.6	R0.05	0.6	0.18	0.54	15°	4	48	6	50,000
04-00700-06100	0.6	R0.1	0.6	0.18	0.54	15°	4	48	6	50,000
04-00700-08050	0.8	R0.05	0.8	0.24	0.72	15°	4	48	6	50,000
04-00700-08100	0.8	R0.1	0.8	0.24	0.72	15°	4	48	6	50,000
04-00700-10050	1	R0.05	1	0.3	0.9	15°	4	48	6	50,000
04-00700-10100	1	R0.1	1	0.3	0.9	15°	4	48	6	50,000

订购方法

请指定PCDRS 刃径(D)×角半径(R)×有效长(l1)。
When you order, indicate PCDRS (D)X(R)X(l1).

※(γ)为参考值。

※(γ) is reference value.

● 切削参数表记载于第C-006页

● Recommended Milling Conditions are shown on page C-006.

PCDRS



CBN铣刀 Cubic Boron Nitride	PCD·单晶 PCD-Monocrystal	涂层 Coating	钻石 Diamond	平底铣刀 Square	长颈平底 Long Neck Square	球头铣刀 Ball	长颈球头 Long Neck Ball	圆鼻铣刀 Radius	长颈圆鼻 Long Neck Radius	锥形铣刀 Taper	锥形球头 Taper Ball	锥形圆鼻 Taper Radius	钻头 Drilling	螺纹铣刀 Thread milling	倒角刀 Chamfering
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