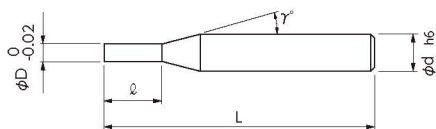


AL5D-2

铝材专用平底铣刀 (5倍刃长型)
2-Flute Long End Mill for Aluminum



- NS的AL系列在任何条件下都可实现稳定的高效加工。
- 可在多个领域中获得稳定的加工面精度，即使高速加工也可抑制振刀。
- AL-series realized a stable and high efficient machining.
- It exhibits stable excellent surface on a wide area and no chattering occurs even during high speed cutting.

技术资料 K-024



加工材料 Work Material

碳素钢 Carbon Steels	合金钢·工具钢 Alloy Steels·Tool Steels	预硬钢·调质钢 Prehardened Steels	淬火钢 Hardened Steels	
			~55HRC	55HRC~
不锈钢 Stainless Steels	钛合金 Titanium Alloy	铝合金 Aluminum	铜合金 Copper	树脂 Plastic
		◎	○	○

单位 [规格: mm / 价格: 日元]
Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(D)刃径 Dia.	(ℓ)刃长 Length of Cut	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
01-00634-00100	1	5	9°	4	50	7,400
01-00634-00150	1.5	7.5	9°	4	50	7,400
01-00634-00200	2	10	9°	4	50	7,400
01-00634-00250	2.5	12.5	9°	4	50	7,400
01-00634-00300	3	15	9°	6	55	8,300
01-00634-00400	4	20	9°	6	60	8,700
01-00634-00500	5	25	9°	6	65	9,200
01-00634-00600	6	30	-	6	75	10,800
01-00634-00700	7	35	9°	8	90	14,500
01-00634-00800	8	40	-	8	90	14,500
01-00634-00900	9	45	9°	10	100	20,500
01-00634-01000	10	50	-	10	100	20,500
01-00634-01100	11	55	9°	12	110	24,800
01-00634-01200	12	60	-	12	110	24,800

订购方法

请指定AL5D-2 刃径(D).
When you order, indicate AL5D-2 (D).

※ (γ)为参考值。

※ (γ) is reference value.

● 切削参数表记载于第D-148页

● Recommended Milling Conditions are shown on page D-148.

CBN铣刀
Cubic Boron Nitride

钻石铣刀
Diamond

平底铣刀
Square

长颈平底
铣刀
Long Neck Square

球头铣刀
Ball

长颈球头
铣刀
Long Neck Ball

圆鼻铣刀
Radius

长颈圆鼻
铣刀
Long Neck Radius

锥形铣刀
Taper

锥形球头
铣刀
Taper Ball

锥形圆鼻
铣刀
Taper Radius

钻头
Drilling

螺纹铣刀
Thread milling

倒角刀
Chamfering