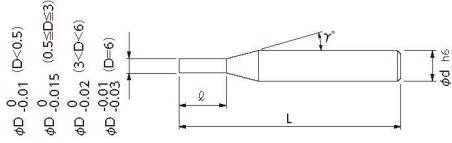


# MXH225

无限白金涂层 25°螺旋角 2刃平底铣刀  
MUGEN-COATING PREMIUM 2-Flute LEAD25 End Mill



- 采用无限白金涂层，可适用于不锈钢、钛等耐热合金钢。
- 刃长与刃径等倍，采用25°螺旋角。
- 提高刚性的设计，可将槽加工时的振刀和歪斜抑制在最小程度。
- Applicable for heat resistance alloy such as stainless steels and titanium alloy by MUGEN-COATING PREMIUM.
- L/D=1 and helix 25° to increase rigidity and realize high efficient machining.
- Suppress chattering and deflection in slotting process.



## 加工材料 Work Material

碳素钢 Carbon Steels	合金钢·工具钢 Alloy Steels· Tool Steels	预硬钢·调质钢 Prehardened Steels	淬火钢 Hardened Steels		不锈钢 Stainless Steels	钛合金 Titanium Alloy	铝合金 Aluminum	铜合金 Copper	树脂 Plastic
			~55HRC	55HRC~					
○	○	○	◎	○	◎	◎	○	○	○

单位 [规格: mm / 价格: 日元]  
Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(D)刃径 Dia.	(L)刃长 Length of Cut	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
08-0005-00010	0.1	0.1	12°	4	45	7,200
08-0005-00020	0.2	0.2	12°	4	45	4,600
08-0005-00030	0.3	0.3	12°	4	45	3,700
08-0005-00040	0.4	0.4	12°	4	45	4,100
08-0005-00050	0.5	0.5	12°	4	45	2,500
08-0005-00060	0.6	0.6	12°	4	45	2,500
08-0005-00070	0.7	0.7	12°	4	45	2,500
08-0005-00080	0.8	0.8	12°	4	45	2,500
08-0005-00090	0.9	0.9	12°	4	45	2,500
08-0005-00100	1	1	12°	4	45	2,200
08-0005-00110	1.1	1.1	12°	4	45	2,500
08-0005-00120	1.2	1.2	12°	4	45	2,500
08-0005-00130	1.3	1.3	12°	4	45	2,500
08-0005-00140	1.4	1.4	12°	4	45	2,500
08-0005-00150	1.5	1.5	12°	4	45	2,300
08-0005-00160	1.6	1.6	12°	4	45	2,500
08-0005-00170	1.7	1.7	12°	4	45	2,500
08-0005-00180	1.8	1.8	12°	4	45	2,500
08-0005-00190	1.9	1.9	12°	4	45	2,500
08-0005-00200	2	2	12°	4	45	2,300
08-0005-00250	2.5	2.5	12°	4	45	2,300
08-0005-00300	3	3	12°	6	45	3,200
08-0005-00400	4	4	12°	6	45	3,400
08-0005-00500	5	5	12°	6	50	3,700
08-0005-00600	6	6	—	6	50	3,800

## 订购方法

请指定MXH225 刃径(D).  
When you order, indicate MXH225 (D).

※(γ)为参考值。

※(γ) is reference value.

● 切削参数表记载于第D-008页

● Recommended Milling Conditions are shown on page D-008.

CBN铣刀 Cubic Boron Nitride	钻石铣刀 Diamond	P.C.D·单晶 PCD-Monocrystal	涂层 Coating	平底铣刀 Square	长颈平底 Long Neck Square	球头铣刀 Ball	长颈球头 Long Neck Ball	圆鼻铣刀 Radius	长颈圆鼻 Long Neck Radius	锥形铣刀 Taper	锥形球头 Taper Ball	锥形圆鼻 Taper Radius	钻头 Drilling	螺纹铣刀 Thread milling	倒角刀 Chamfering
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