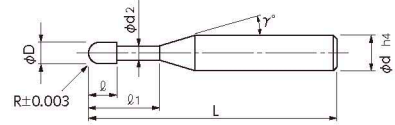


SSPBL220

New

CBN超精加工用 长颈螺旋球头铣刀
CBN Super Spiral Long Neck Ball End Mill



- 进一步延长了SSPB220的有效长，规格实现了标准化。
- 采用兼具锋利度和耐磨刀性的螺旋球头形状以及较强的倒锥形状，在发挥SSPB220特长的同时能够对应深沟精加工。
- Added longer effective length type to SSPB220 series.
- Realized deeper milling by adoption of spiral ball shape and strong back taper shape to improve both sharpness and the chipping resistance of cutting edges.

技术资料

K-011



加工材料 Work Material

碳素钢 Carbon Steels	合金钢·工具钢 Alloy Steels· Tool Steels	预硬钢·调质钢 Prehardened Steels	淬硬钢 Hardened Steels		不锈钢 Stainless Steels	钛合金 Titanium Alloy	铝合金 Aluminum	铜合金 Copper	树脂 Plasti
			~55HRC	55HRC~					
○	○	◎	◎	◎					

★返修对应（全长须在35mm以上。详情请咨询本公司。）

单位 [规格: mm / 价格: 日元]

Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(R)球头半径 Radius	(ℓ_1)有效长 Effective Length	(ℓ)刃长 Length of Cut	(D)刃径 Dia.	(d_2)颈径 Neck Dia.	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
01-00506-00101	R0.1	1	0.15	0.2	0.18	15°	4	50	33,000
01-00506-00151		0.9	0.23	0.3	0.28	15°	4	50	31,500
01-00506-00152		1.5	0.23	0.3	0.28	15°	4	50	31,500
01-00506-00201	R0.2	2	0.3	0.4	0.37	15°	4	50	30,000
01-00506-00202		3	0.3	0.4	0.37	15°	4	52	30,000
01-00506-00251		1.5	0.38	0.5	0.46	15°	4	50	29,000
01-00506-00252	R0.25	2.5	0.38	0.5	0.46	15°	4	50	29,000
01-00506-00253		3.5	0.38	0.5	0.46	15°	4	52	29,000
★ 01-00506-00301		R0.3	3	0.5	0.6	0.56	15°	4	50
★ 01-00506-00302	4		0.5	0.6	0.56	15°	4	53	28,000
★ 01-00506-00303	5		0.5	0.6	0.56	15°	4	53	28,500
★ 01-00506-00304	6		0.5	0.6	0.56	15°	4	53	28,500
★ 01-00506-00401	R0.4	4	0.6	0.8	0.76	15°	4	53	28,000
★ 01-00506-00402		6	0.6	0.8	0.76	15°	4	53	28,000
★ 01-00506-00501	R0.5	4	0.7	1	0.95	15°	4	51	28,000
★ 01-00506-00502		6	0.7	1	0.95	15°	4	53	28,000
★ 01-00506-00503		8	0.7	1	0.95	15°	4	53	28,500
★ 01-00506-00504	R0.6	10	0.7	1	0.95	15°	4	53	28,500
★ 01-00506-00601		6	0.8	1.2	1.15	15°	4	53	29,000
★ 01-00506-00751		7.5	1	1.5	1.45	15°	4	52	29,000
★ 01-00506-00752	R0.75	10	1	1.5	1.45	15°	4	52	29,000
★ 01-00506-00753		15	1	1.5	1.45	15°	4	52	29,000
★ 01-00506-01001		R1	6	1.2	2	1.94	15°	4	53
★ 01-00506-01002	8		1.2	2	1.94	15°	4	53	29,000
★ 01-00506-01003	10		1.2	2	1.94	15°	4	53	29,500
★ 01-00506-01004	14		1.2	2	1.94	15°	4	53	29,500
★ 01-00506-01005	20		1.2	2	1.94	15°	4	53	29,500

订购方法

请指定SSPBL220 球头半径(R)×有效长(ℓ_1)。
When you order, indicate SSPBL220 (R)X(ℓ_1).

※(γ)为参考值。

※(γ) is reference value.

● 切削参数表记载于第B-015页

● Recommended Milling Conditions are shown on page B-015.