

SSPBTN220

New

CBN超精加工用 长颈锥形螺旋球头铣刀
CBN Super Spiral Long Taper Neck Ball End Mill

CBN铣刀
Cbn Bar End Mill

钻石铣刀
Diamond

平底铣刀
Square

长颈平底
铣刀
Long Neck Square

球头铣刀
Ball

长颈球头
铣刀
Long Neck Ball

圆鼻铣刀
Radius

长颈圆鼻
铣刀
Long Neck Radius

锥形铣刀
Taper

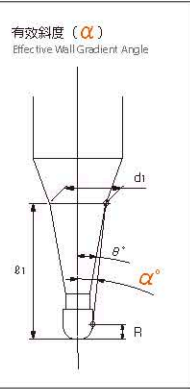
锥形球头
铣刀
Taper Ball

锥形圆鼻
铣刀
Taper Radius

钻头
Drilling

螺纹铣刀
Thread Milling

倒角刀
Chamfering



★返修对应 (全长须在35mm以上, 详情请咨询本公司。)

单位 [规格 : mm / 价格 : 日元] Unit [size : mm / Retail Price : JPY]

产品代码 Code No.	(R)球头半径 Radius	(θ)颈角 Neck Taper Angle	(l1)有效长 Effective Length	(α)有效斜度 Effective Wall Gradient Angle	(d1)颈径 Neck Dia.	(L)刃长 Length of Cut	(D)刃径 Dia.	(L2)颈长 Neck Taper Length	(γ)颈角2 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price	
★ 01-00507-03020	R0.3	30°	5	0° 18'	0.65	0.5	0.6	0.75	15°	4	53	32,500	
★ 01-00507-03021			6	0° 18'	0.66	0.5	0.6	0.75	15°	4	53	33,000	
★ 01-00507-03030		1°	5	0° 48'	0.74	0.5	0.6	0.75	15°	4	53	32,500	
★ 01-00507-03031			6	0° 48'	0.76	0.5	0.6	0.75	15°	4	53	33,000	
★ 01-00507-03040		1° 30'	5	1° 18'	0.82	0.5	0.6	0.75	15°	4	53	32,500	
★ 01-00507-03041			6	1° 18'	0.86	0.5	0.6	0.75	15°	4	53	33,000	
★ 01-00507-03050		2°	5	1° 48'	0.9	0.5	0.6	0.75	15°	4	53	32,500	
★ 01-00507-03051			6	1° 48'	0.96	0.5	0.6	0.75	15°	4	53	33,000	
★ 01-00507-05020		R0.5	30°	8	0° 21'	1.1	0.7	1	1.25	15°	4	53	32,000
★ 01-00507-05021				10	0° 21'	1.12	0.7	1	1.25	15°	4	53	32,500
★ 01-00507-05030	1°		8	0° 51'	1.23	0.7	1	1.25	15°	4	53	32,000	
★ 01-00507-05031			10	0° 51'	1.29	0.7	1	1.25	15°	4	53	32,500	
★ 01-00507-05040	1° 30'		8	1° 21'	1.36	0.7	1	1.25	15°	4	53	32,000	
★ 01-00507-05041			10	1° 21'	1.45	0.7	1	1.25	15°	4	53	32,500	
★ 01-00507-05050	2°		8	1° 51'	1.49	0.7	1	1.25	15°	4	53	32,000	
★ 01-00507-05051			10	1° 51'	1.62	0.7	1	1.25	15°	4	53	32,500	
★ 01-00507-07520	R0.75		30°	10	0° 22'	1.62	1	1.5	1.9	15°	4	52	33,500
★ 01-00507-07521				15	0° 22'	1.69	1	1.5	1.9	15°	4	52	34,000
★ 01-00507-07530		1°	10	0° 52'	1.78	1	1.5	1.9	15°	4	52	33,500	
★ 01-00507-07531			15	0° 52'	1.94	1	1.5	1.9	15°	4	52	34,000	
★ 01-00507-07540		1° 30'	10	1° 22'	1.95	1	1.5	1.9	15°	4	52	33,500	
★ 01-00507-07541			15	1° 22'	2.18	1	1.5	1.9	15°	4	52	34,000	
★ 01-00507-07550		2°	10	1° 52'	2.11	1	1.5	1.9	15°	4	52	33,500	
★ 01-00507-07551			15	1° 52'	2.43	1	1.5	1.9	15°	4	52	34,000	
★ 01-00507-10020		R1	30°	16	0° 24'	2.21	1.2	2	2.5	15°	4	53	33,500
★ 01-00507-10021				20	0° 24'	2.27	1.2	2	2.5	15°	4	53	34,000
★ 01-00507-10030	1°		16	0° 54'	2.48	1.2	2	2.5	15°	4	53	33,500	
★ 01-00507-10031			20	0° 54'	2.6	1.2	2	2.5	15°	4	53	34,000	
★ 01-00507-10040	1° 30'		16	1° 24'	2.74	1.2	2	2.5	15°	4	53	33,500	
★ 01-00507-10041			20	1° 24'	2.93	1.2	2	2.5	15°	4	53	34,000	
★ 01-00507-10050	2°		16	1° 54'	3	1.2	2	2.5	15°	4	53	33,500	
★ 01-00507-10051			20	1° 54'	3.26	1.2	2	2.5	15°	4	53	34,000	

订购方法

请指定SSPBTN220 球头半径(R)×颈角(θ)×有效长(l1)。
When you order, indicate SSPBTN220 (R)×(θ)×(l1).

※(γ)为参考值。
※(γ) is reference value.

●切削参数表记载于第B-016页
●Recommended Milling Conditions are shown on page B-016.