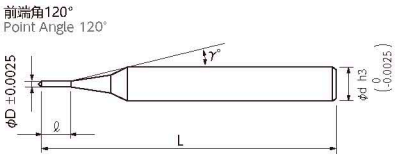
NSMD-M

无限微细涂层 微径钻头
MUGEN Micro Coating Micro Drill



- 槽长是使用10 倍刃径的标准型。
- 采用微径钻头专用微细涂层，在进行不锈钢等钻孔加工时可发挥优异的性能。
- 前端部采用横刃修磨，减小了切削阻力。钻孔精度稳定。（ φ0.02以上 ）
- L/D=10 standard type.
- Special thin film coating for Micro Drill exercise high drilling performance on steels include stainless steels.
- Thinning on the cutting edge to reduce cutting forces for accurate drilling. (Dia. 0.02φ)

钻孔

硬质合金 SMG | 无限 微细涂层 | 2 | 螺旋角 30

加工材料 Work Material

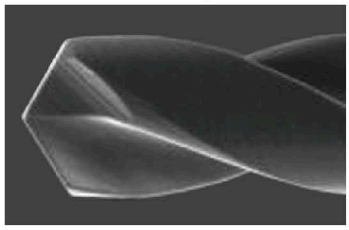
碳素钢 Carbon Steels	合金钢・工具钢 Alloy Steels・Tool Steels	预硬钢・调质钢 Prehardened Steels	淬火钢 Hardened Steels ～55HRC	淬火钢 Hardened Steels 55HRC～	不锈钢 Stainless Steels	钛合金 Titanium Alloy	铝合金 Aluminum	铜合金 Copper	树 脂 Plastic
◎	◎	◎			◎	◎	○	○	○

单位 [规格 : mm / 价格 : 日元]　Unit [size : mm / Retail Price : JPY]

产品代码 Code No.	(D)直径 Dia.	(ℓ)槽长 Flute Length	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
04-00002-00100	0.01	0.1	15°	4	40	58,500
04-00002-00150	0.015	0.15	15°	4	40	58,500
04-00002-00200	0.02	0.2	15°	4	40	46,800
04-00002-00250	0.025	0.25	15°	4	40	46,800
04-00002-00300	0.03	0.3	15°	4	40	27,300
04-00002-00350	0.035	0.4	15°	4	40	27,300
04-00002-00400	0.04	0.4	15°	4	40	18,500
04-00002-00450	0.045	0.5	15°	4	40	18,500
04-00002-00500	0.05	0.5	15°	4	40	14,800
04-00002-00550	0.055	0.6	15°	4	40	14,800
04-00002-00600	0.06	0.6	15°	4	40	13,500
04-00002-00650	0.065	0.7	15°	4	40	13,500
04-00002-00700	0.07	0.7	15°	4	40	10,800
04-00002-00750	0.075	0.8	15°	4	40	10,800
04-00002-00800	0.08	0.8	15°	4	40	7,200
04-00002-00850	0.085	0.9	15°	4	40	7,200
04-00002-00900	0.09	0.9	15°	4	40	7,200
04-00002-00950	0.095	1	15°	4	40	7,200
04-00002-01000	0.1	1	15°	4	40	6,600

订购方法
请指定NSMD-M 直径(D)。
When you order, indicate NSMD-M (D).

※(γ)为参考值。
※(γ) is reference value.

- 切削参数表记载于第H-009页
- Recommended Drilling Conditions are shown on page H-009.

NSMD-M　φ0.03