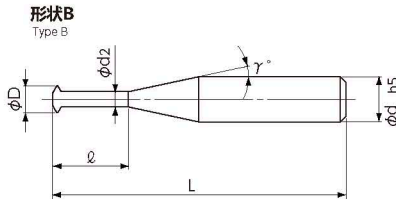
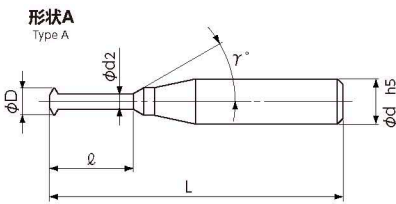


MMTU

U规格螺纹铣刀

Thread Cutting Tool (Unify)



- 采用刃部锋利的刀刃形状，提升了加工精度。
- 采用无限白金涂层，实现了长寿命化。
- U规格专用。
- 带I的规格和尺寸为特定代理商的库存产品。详情请咨询本公司。
- Improvement of cutting accuracy by adoption of tool design focusing on sharpness.
- MUGEN-COATING PREMIUM realized long tool life.
- Unify Standard
- I: Semi-standard item, please inquire for price and delivery.



加工材料 Work Material

碳素钢 Carbon Steels	合金钢·工具钢 Alloy Steels· Tool Steels	预硬钢·调质钢 Prehardened Steels	淬火钢 Hardened Steels ~55HRC	不锈钢 Stainless Steels	钛合金 Titanium Alloy	超耐热合金 Heat Resistance Alloy	铝合金 Aluminum	铜合金 Copper	树脂 Plastic
◎	◎	◎	○	◎	◎	◎	◎	◎	◎

单位 [规格: mm / 价格: 日元] Unit [size: mm / Retail Price: JPY]

产品代码 Code No.	(U)规格 Size	(D)刃径 Dia.	(ℓ)有效长 Effective Length	形状 Type	(d2)颈径 Neck Dia.	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	刃数 Number of Flutes	定价(日元) Retail Price
06-0003-00800	No.0-80UNF	1.16	3.28	A	0.72	30°	4	45	4	10,800
06-0003-01640	No.1-64UNC	1.4	3.98	B	0.84	12°	4	45	6	18,000
06-0003-01720	No.1-72UNF	1.45	3.97	B	0.93	12°	4	45	6	18,000
06-0003-02560	No.2-56UNC	1.63	4.67	B	0.99	12°	4	45	6	18,000
06-0003-02640	No.2-64UNF	1.69	4.67	B	1.11	12°	4	45	6	18,000
06-0003-03480	No.3-48UNC	1.88	5.37	B	1.15	12°	4	45	6	18,000
06-0003-03560	No.3-56UNF	1.96	5.36	B	1.31	12°	4	45	6	18,000
06-0003-04400	No.4-40UNC	2.09	6.08	B	1.23	12°	4	45	6	18,000
06-0003-04480	No.4-48UNF	2.21	6.06	B	1.46	12°	4	45	6	18,000
06-0003-05400	No.5-40UNC	2.38	6.76	B	1.52	12°	4	45	6	18,000
06-0003-05440	No.5-44UNF	2.45	6.75	B	1.65	12°	4	45	6	18,000
06-0003-06320	No.6-32UNC	2.54	7.48	B	1.50	12°	4	45	6	18,000
06-0003-06400	No.6-40UNF	2.72	7.45	B	1.86	12°	4	45	6	18,000
06-0003-08320	No.8-32UNC	3.14	8.86	B	2.04	12°	6	60	6	19,800
06-0003-08360	No.8-36UNF	3.24	8.84	B	2.24	12°	6	60	6	19,800
06-0003-10240	No.10-24UNC	3.52	10.29	B	2.14	12°	6	60	6	19,800
06-0003-10320	No.10-32UNF	3.8	10.22	B	2.70	12°	6	60	6	19,800
06-0003-12240	No.12-24UNC	4.14	11.65	B	2.72	12°	6	60	6	19,800
06-0003-12280	No.12-28UNF	4.29	11.62	B	3.02	12°	6	60	6	19,800
06-0003-14200	1/4-20UNC	4.77	13.48	B	3.12	12°	6	60	6	19,800
06-0003-14280	1/4-28UNF	5.16	13.39	B	3.89	12°	6	60	6	21,600

订购方法

请指定MMTU (U)规格。
When you order, indicate MMTU (U).

- 切削参数表记载于第I-006页
- Recommended Milling Conditions are shown on page I-006.

本公司网站免费提供NC程序软件。

Software for generating NC program will be provided on NS web site.

网站链接

http://www.ns-tool.com/download/mmmtu_nc.html

※ 使用前请仔细阅读使用说明书。

※ Please read the manual before you use them.

CBN铣刀
Cubic Boron Nitride

PCD·单晶
PCD-Monocrystal
涂层
Coating

钻石铣刀
Diamond

涂层
Coating
无涂层
Non-Coating

平底铣刀
Square

长颈平底
Long Neck Square

涂层
Coating
无涂层
Non-Coating

球头铣刀
Ball

长颈球头
Long Neck Ball

涂层
Coating
无涂层
Non-Coating

圆鼻铣刀
Radius

长颈圆鼻
Long Neck Radius

涂层
Coating
无涂层
Non-Coating

锥形铣刀
Taper

锥形球头
Taper Ball

锥形圆鼻
Taper Radius

钻头
Drilling

螺纹铣刀
Thread milling

倒角刀
Chamfering